



Tools Required:
Flat Blade Screwdriver,
Hammer, Utility Knife,
Wood Block.

**Assembly
Instructions**
XTR16 Series

Parts List

Item	Qty.	Description
A	1	BODY
B	1	SEAT
C	1	FRONT WHEEL
D	2	REAR WHEEL
E	1	HANDLEBAR
F	2	PEDAL
G	2	AXLE CUP
H	1	FORK PACKAGE
I	1	FORK TUBE
J	1	FRONT AXLE
K	1	REAR AXLE
L	1	FORK PIN
M	2	HANDLE BAR PIN
N	2	NUT DRIVER
O	2	3/8" WASHER
P	8	#8 x 3/4" SCREW
Q	4	1/4" CAP NUT
R	2	5/16" CAP NUT
S	4	3/8" CAP NUT



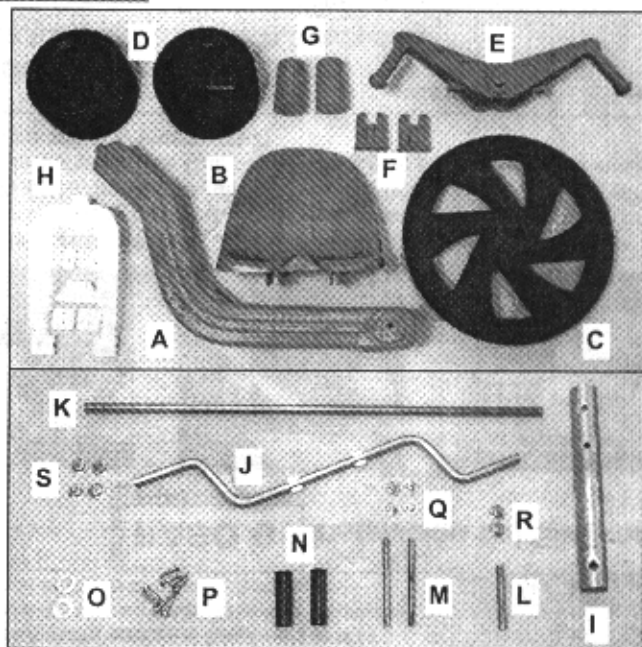
Actual size of Cap Nuts

**FOR AGES OVER 3 AND UP TO 8 YEARS OLD.
WEIGHT LIMIT: 70 LBS.**

Read all instructions before beginning assembly.

STEP 1

Remove and Identify all parts from carton and properly dispose of all packing materials.



Caution: Parents must supervise child while cycle is in use. This toy should not be used on or near hills, roadways, sloped driveways, alleys, steps, or swimming pool areas. Do not stand up while riding. Shoes and helmet must be worn. Only one rider at a time. Adult assembly required.

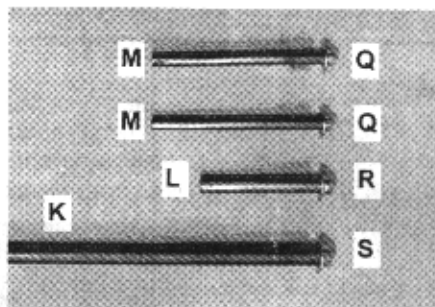
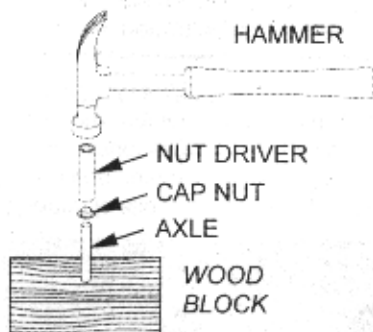


WARNING

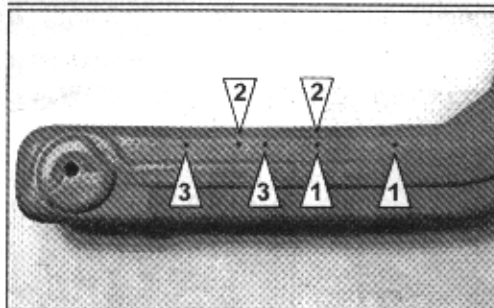
Prior to assembly, small parts or sharp points could be a hazard to children under 3. Dispose of all packing material and plastic bags which may present a choking hazard.

One (1) Year Limited Warranty General Foam Plastics Corporation warrants the original purchaser against defects in material and workmanship for a period of one year. This warranty does not cover misuse, abuse, accidents, normal wear, or fading due to harsh elements. You will need to ship the product pre-paid along with a copy of sales receipt and brief statement to GFPC, 3321 E. Princess Anne Rd., Norfolk, VA. 23502. Attn: Parts Dept. for repair or replacement.

STEP 2 Hardware Pre-Assembly



Locate the hardware noted, a hammer and the *Wood Block*. Using a **Nut Driver (N)** fasten (1) each of the different size **Cap Nuts** onto one end of the respective **Pins** or **Axles**. The **Pin** or **Axle** should insert firmly into the **Cap Nut** and should be straight across, as shown. This will make it easier to assemble parts later on.



Seat Guide

Age: 3 to 4 yrs.

Position (1)

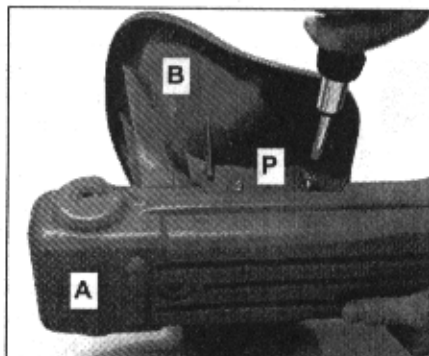
Age: 5 to 6 yrs.

Position (2)

Age: 7 to 8 yrs.

Position (3)

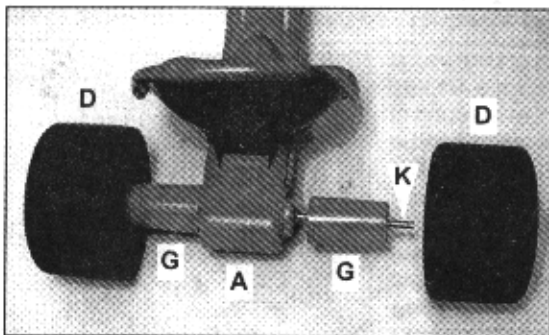
STEP 3 Seat Installation



Using this diagram and seat guide, locate and attach the **Seat (B)** to the **Body (A)** in the desired position, using (4) **Screws (P)** and a **Flat Blade Screwdriver**. Then, as the child grows, simply remove the (4) **Screws (P)**, relocate and re-attach **Seat (B)** to **Body (A)**.

STEP 4 Rear Axle and Wheel Assembly

Use the carton picture to see the proper installation of the directional *Wheels*.



Take the 3/8" **Rear Axle (K)** and insert it thru the **Rear Wheels (D)**, the **Axle Cups (G)**, and thru the rear of the **Body (A)**. Turn the cycle onto the side with the **Cap Nut (S)** already installed on the **Axle** and place a **Nut Driver (N)** tool over it, on top of the *Wood Block*. Take the other 3/8" **Cap Nut (S)** and **Nut Driver (N)** and use the *Hammer* to tap it firmly in place, securing the **Rear Axle (K)**.



Should you encounter any problems with the assembly of your GF XTREME CYCLE toy, contact the Parts Department at (800) 813-0206 between 8:00 a.m. and 5:00 p.m. Mon. thru Fri. Eastern Standard Time.

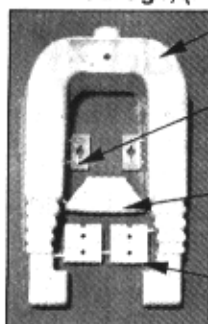
Visit our website at: www.GENFOAM.com

STEP 5

Fork Reinforcing Steel Tube Installation

Carefully trim off the parts from inside the **Fork Package (H)** with a **Utility Knife**. Trim all excess plastic off these parts to insure a proper fit with the other parts.

Fork Package, (H)



Fork
(H-1)

Drive
Insert
(H-2)

Fork
Cover
(H-3)

Axle
Cap
(H-4)



L

R

H

Insert the **Fork Tube (I)**, by the end with the larger single hole, into the fork. You might need to hold the fork legs and tap the fork tube on the **Wood Block** to get it in. Once in, insert a **1/4" Pin (M)** thru one of the upper holes, and twist to align the holes. Insert the **Fork Pin (L)** from front. Turn the fork over, placing the capped end in a **Nut Driver (N)**, on top of the **Wood Block**. Holding the Fork as shown, place the **Cap Nut (R)** on the end of the **Fork Pin (L)**. Using the **Hammer**, tap it on firmly until the Fork / Tube is secure.



Insert, angled down...



Push in, then lift up...

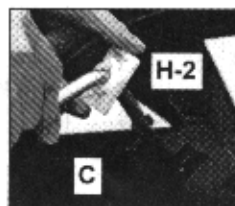


Push thru, then down.

Hold the **Front Wheel (C)** so the slot thru the wheel center is vertical. Insert **Front Axle (J)** into the wheel as shown to the left. It should be a snug fit, and a small amount of force may be necessary while pushing it to the wheel's center.

STEP 6

Front Axle Installation



H-2

C



J



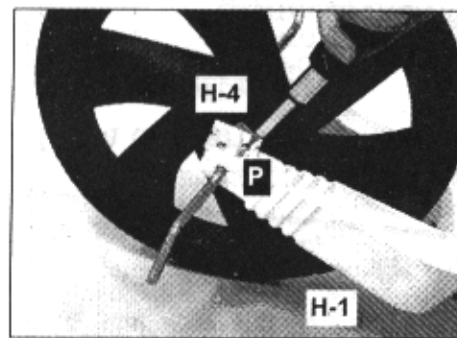
O

With the **Front Axle (J)** in place slide (1) **Drive Insert (H-2)** on the axle from each side of the **Wheel (C)**. Make certain that the two "+" shaped points on the **Drive Insert (H-2)** are facing the wheel. Press them in firmly until they are flush with the wheel. Slide a **3/8" Flat Washers (O)** on each side, over the axle, and up against the **Drive Inserts (H-2)**.

STEP 7

Front Wheel and Fork Assembly

Use the carton picture to see the proper installation of the directional Wheel.



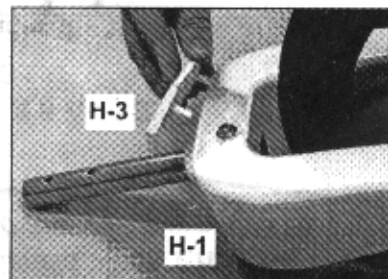
H-4

P

H-1

Turn the **Fork (H-1)** over and, using the **Flat Blade Screwdriver** and (4) of the **Screws (P)**, install both of the **Axle Caps (H-4)** over the axle. Make sure that the (2) **Flat Washers (O)** are between the legs of the **Fork (H-1)** and that the tabs on both **Axle Caps (H-4)** are facing the bottom of the fork legs.

Firmly press the **Fork Cover (H-3)** into the front side of the **Fork (H-1)**.

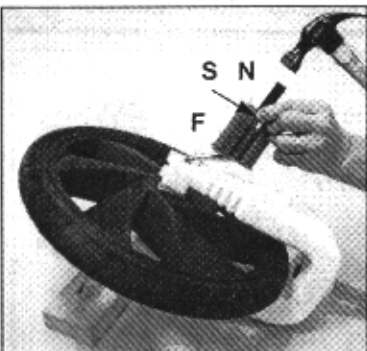


H-3

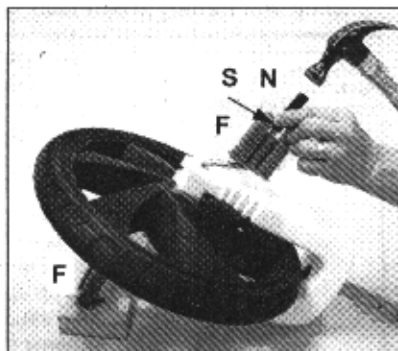
H-1

MONTHLY MAINTENANCE: During normal use, a hardware inspection should be performed once a month to check for proper tightness. This check would include **Screws (P)** on the **Fork** and **Seat** and all **Capnuts, (Q), (R), and (S)**. Re-tighten any loose screws and/or contact the **Parts Dept.** for replacement capnuts.

STEP 8 Pedal Installation



Take the assembled fork and wheel and turn it on one side. Place the *Wood Block* under the **Front Axle (J)**. Slide one of the **Pedals (F)** onto the axle with the rounded ends of the pedal, out. Insert (1) of the 3/8" **Cap Nuts (S)** into the **Nut Driver (N)**. Place it on the end of the **Front Axle (J)** and tap it on firmly. Flip the fork over, placing the first pedal on top of the *Wood Block* and install the second **Pedal (F)** using the same steps.



Insert the **Fork (H)** thru the hole in the **Body (A)** and slide **Handlebar (E)** over the fork tube. Take one of the (2) 1/4" **Handlebar Pins (M)** and insert it into the **Handlebar (E)** from the back as shown. Look in the hole in the front to guide the pin thru. Push it thru the **Fork Tube (I)** and out thru the front of the handlebar.

STEP 9 Handlebar Assembly

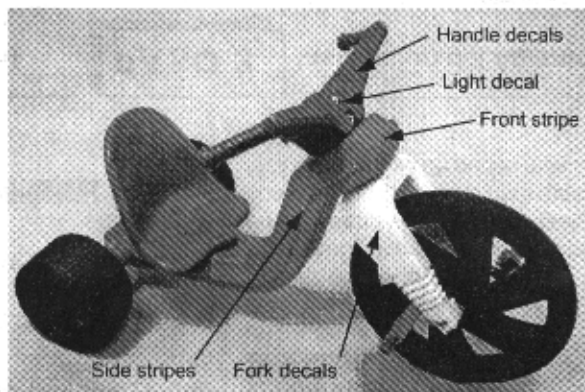
After the **Pin (M)** is thru, place one of the 1/4" **Cap Nuts (Q)** on the end of the pin. Hold the **Handlebar (E)** and the **Pin (M)** from the back (*right*). With the **Cap Nut (Q)** sitting on the end of the pin, hit it with the *Hammer* until secure. Repeat for the second **Handlebar Pin (M)**.



STEP 10 Decal Application



Using the carton label on the outside of the box as a guide to show proper placement, carefully peel off the stickers from the decal sheet. Apply them as shown to the indicated parts of your GF XTREME CYCLE.



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